

HANDY



TAPS



DRILLS and DIES

Genuine tools marked HANDY.

Are made of high grade steel, carefully hardened and tempered. When used correctly they will cut a clean thread and give excellent service.

Manufactured by
HENRY L. HANSON,
Worcester, Mass., U. S. A.

Printed in U. S. A.

Tap Drill Sizes

for

COMMERCIAL THREADS

Machine Screw		U. S. Standard		Automobile	
Standard		Standard		Standard (S.A.E.)	
Tap	Drill	Tap	Drill	Tap	Drill
6x32	No. 35	3/16x32	No. 20	1/4x28	No. 3
8x32	No. 29	1/4x20	No. 7	5/16x24	17/64
10x24	No. 24	5/16x18	17/64	3/8x24	21/64
12x24	No. 16	3/8x16	5/16	7/16x20	25/64
14x20	No. 9	7/16x14	3/8	1/2x20	29/64
		1/2x13	27/64	1/8" Pipe	5/16"

Use a good grade of Cutting Oil or Pure Lard, melted.

Always countersink hole or chamfer end of rod, to allow taps and dies to start to cut thread.

Stamped side of die is relieved and should be down when threading.